

Business Summary

Overview



703 Gladewater Street
PO Box 1209
Kilgore, TX 75663-1209
Tel : (903) 983-1592
merrittpreferred.com

Market Focus: Build to Print Structures for Commercial Aerospace, Military Aerospace, Maritime and Energy Industries

Established in 1928, Small-Business, Family Owned

Total employees: 42 Floorspace: 103,135 sq ft

Quality System: AS9100:2016

3, 4, 5-axis High Speed CNC Milling up to 160"

CNC Turning up to 40" x 137.8

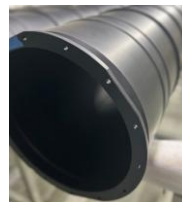
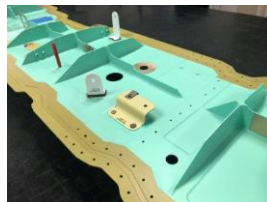
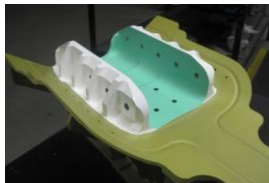
Waterjet Cutting up to 72" x 144"

Assembly, Kitting, Pull Delivery Systems



Key Products

- Floor & Side Frames
- Bulkheads
- Wing Structures
- Rib Assemblies
- Rotor Shafts
- LG Struts, Braces and Pistons
- Maritime Vessel Components
- Missile Components
- Energy Fluid Ends
- Energy Downhole Tools
- Offshore Subsea Components



Partial Customer List

- Anduril Industries
- Boeing Commercial
- Boeing Defense
- Lockheed Martin
- Radius Aerospace



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PREFERRED COMPONENTS

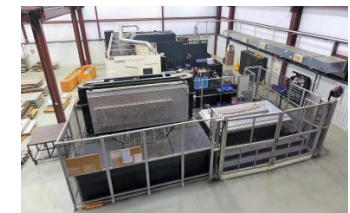
Machining Capabilities

Merritt specializes in complex medium to large, CNC milling, turning, and assembly.

Our core competencies include both **high velocity aluminum** machining as well as **titanium, stainless, and other hard metal** machining.

Part Probing, Vericut, Automatic Tool Length Measurement, CATIA V5, and MasterCam enable us to achieve first part success.

“Experienced People – Proven Performance – A Century of Solutions”



Assembly Capabilities

- 5,000 sf dedicated area
- Climate Controlled
- 12' x 12' Paint Booth
- Table-Top style or Jig load
- Installation of fabricated details – bearings, nutplates, grommets, sealants, primers, clips, brackets
- Higher level assembly integration
- Secure assembly small parts inventory area



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PREFERRED COMPONENTS

Equipment List
As of 5/01/2026

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	NO.	ID#	MACHINE NAME	HP	RPM	SIZE	AXIS	COMMENTS
CNC MILLING	1	3812	OKADA HSM4219	40	10,000	165" X 72" X 40"	5	Bridge Mill, Pallet Changer, Rapid Feed 800 ipm; 60 Tool Pot
	2	4102	MITSUBISHI M-VS175	25	8,000	125" X 72" X 43.3"	5	Bridge Mill
	3	3827	MAKINO MAG3 EX	107	33,000	157.48" X 59.1" X 39.4"	5	Horizontal, Pallet Changer, Rapid Feed 1000 ipm; 120 Tool Pot
	4	3832	MAKINO MAG3 EX	107	33,000	157.48" X 59.1" X 39.4"	5	Horizontal, Pallet Changer, Rapid Feed 1000 ipm; 120 Tool Pot
	5	3831	MAKINO T2	133	4,000	78.7" X 78.7" X 70.8"	5	Horizontal, Pallet Changer, Rapid Feed 787 ipm; Peak 200 HP
	6	3833	TOYODA FA-1050 5-AXIS	60	6,000	59.1" X 55.1" X 45.2"	5	Horizontal, Pallet Changer, 190 Tool Pot, 590 ipm
	1	3809	MITSUBISHI M-60E	40	6,000	39.4" X 31.5" X 31.5"	4	Horizontal, Pallet Changer, Rapid Feed 800 ipm, 60 Tool Pot
	2	3820	KURAKI KBT-13EA	60	4,000	124" X 91" X 51"	4	Horizontal, Programmable Quill
	3	3816	MITSUBISHI HT-11	50	3,600	78.7" X 53.1" X 51.2"	4	Horizontal, Pallet Changer, Environmentally Controlled Cab
	4	3802	KURAKI KV-1600	25	3,000	62.9" X 27.6" X 25.9"	4	Vertical, 82" Table
	5	3807	KURAKI KHM125	30	8,000	78.7" X 49.2" X 39.4"	4	Horizontal, Pallet Changer
	6	3901	KURAKI H13-20R	25	3,000	78.1" X 51" X 39.9"	4	Horizontal, 120" Table, Indexing Rotary Table
	7	3822	OKK HM100S	35	12,000	55.1" X 43.3" X 39.4"	4	Horizontal, Pallet Changer, 60 Tool Pot, Fanuc 160is Control
8	3826	OKK HM1000S	35	12,000	55.1" X 43.3" X 39.4"	4	Horizontal, Pallet Changer, 60 Tool Pot, Fanuc 310is Control	
9	3823	NIIGATA HN63D	35	6,000	39.4" X 33.5" X 29.5"	4	Horizontal, 592 ipm	
	1	3805	MORI SEIKI SH63	40	10,000	29.9" X 33.1" X 33.1"	3	Horizontal, Pallet Changer, Rapid Feed 1574 ipm
CNC LATHE (Horizontal)	1	1619	MORI SEIKI LL7A-2500	75	750	40" X 98"		8.5" Hole through spindle, MF-T5 Control
	2	1620	MORI SEIKI LL7A-2500	75	750	40" X 98"		4.5" Hole through spindle, Moric-T5F Control
	3	1615	MORI SEIKI LL7B-3500	60	750	40" X 137.8"		8.5" Hole through spindle, Moric-T5F Control
	4	1616	MORI SEIKI LL8B-1500	60	550	51.6" X 58.0"		10.0" Hole through spindle, Fanuc 11-T Control
	5	1621	TAKISAWA SD LS-1100	60	900	35.4" X 83.7"		6.25" Spindle hole, Fanuc Oi-TD Control
	6	1622	TAKISAWA TG-4030	40	1,200	28" X 126"		6.25" Spindle hole, Fanuc Turn-i Control
WATER CUTTING	1	1200	FLOW HYPERJET			144" X 72"		87,000 PSI Waterjet